

# RESEARCH, DEVELOPMENT & TECHNOLOGY TRANSFER QUARTERLY PROGRESS REPORT

Wisconsin Department of Transportation  
DT1241 4/2010

**INSTRUCTIONS:**

Research project investigators and/or project managers should complete a quarterly progress report (QPR) for each calendar quarter during which the projects are active.

<b>WisDOT research program category:</b> <input type="checkbox"/> Policy research <input type="checkbox"/> Wisconsin Highway Research Program <input checked="" type="checkbox"/> Other <input type="checkbox"/> Pooled fund TPF#		Report period year: <b>2011</b> <input type="checkbox"/> Quarter 1 (Jan 1 – Mar 31) <input checked="" type="checkbox"/> Quarter 2 (Apr 1 – Jun 30) <input type="checkbox"/> Quarter 3 (Jul 1 – Sep 30) <input type="checkbox"/> Quarter 4 (Oct 1 – Dec 31)
Project title: <b>Superhydrophobic Engineered Cementitious Composites for Highway Bridge Applications: Phase I</b>		
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WisDOT project ID: <b>n/a</b>	Other project ID: <b>CFIRE 04-09</b>	Project start date: <b>10/1/2010</b>
Original end date: <b>9/30/2011</b>	Current end date: <b>9/30/2011</b>	Number of extensions: <b>0</b>

**Project schedule status:**

On schedule                     
  On revised schedule                     
  Ahead of schedule                     
  Behind schedule

**Project budget status:**

Total Project Budget	Expenditures Current Quarter	Total Expenditures	% Funds Expended	% Work Completed
\$75,786.00	\$35,617.00	\$64,969.300	86%	75%

**Project description:**

The strength and durability of highway bridges are the key components in maintaining a high level of freight transportation capacity on the nation’s highways. Highways, bridges, and other critical transportation infrastructure works are rapidly deteriorating due to loading and deformation, aging, de-icing, and other detrimental factors in addition to rebar corrosion. production and recycling of basic concrete materials.

The focus of the research project is to develop a new hybrid engineered cementitious composite (ECC), using polyvinyl alcohol fibers and hydrophobic compounds, to create a substitute concrete which can provide the strength and durability demanded in key regions of highway bridges.

The superhydrophobic hybridization approach is a highly effective method for controlling the durability of concrete with large volumes of mineral additives or byproducts used as cement replacements. The developed superhydrophobic ECC will meet the top sustainability benchmarks and serve as the next technological level for sustainable concrete infrastructure with high performance and long service life.

The first task of the project is to identify the composition and technological approach to produce the ECC with improved ductility and strain-hardening response. The next task is to produce different types of superhydrophobic admixtures and investigate the performance of ECCs with different dosages of superhydrophobic admixture (0.01 - 0.1% of cement weight).

**Progress this quarter** (includes meetings, work plan status, contract status, significant progress, etc.):

We produced different types of hydrophobic/superhydrophobic admixtures. ECC with different dosages of hydrophobic/superhydrophobic admixture were produced and tested. The experimental program assessed the effects of the type/dosage of PVA fibers and superhydrophobic admixture, as well as mix design parameters on flow, air-void structure,

compressive and flexural strength of investigated mortars (according to ASTM standards). We produced ECC specimens for express evaluation of durability performance.

**Anticipated work next quarter:**

We will perform the express evaluation of durability (freeze-thaw and RCP). We will evaluate the effect of mineral additives on performance of portland cement mortars and ECC at the cement replacement level of 25 and 50%. Selected ECC with superhydrophobic admixtures will be used for larger beam bending tests to prove the performance in an approach slab.

**Circumstances affecting project or budget:**

none

**Attach / insert Gantt chart and other project documentation**

FOR WISDOT USE ONLY

Staff receiving QPR:	Date received:
Staff approving QPR:	Date approved:

Activities by month		2010			2011									Progress
		10	11	12	1	2	3	4	5	6	7	8	9	
Task 1	Purchase and Install Lab Equipment	■												100
	Develop Test Procedure for ECC	■	■	■	■									100
	Produce and Test ECC		■	■	■	■	■							100
Task 2	Produce and Test superhydrophic admixtures			■	■	■	■	■						100
	Establish Online Production of SHA				■	■	■	■	■					100
	Test the mechanical behavior of superhydrophobic ECC					■	■	■	■	■	■			75
	Characterize Mortars with SHA						■	■	■	■	■	■		75
	Optimize the characteristics of superhydrophobic ECC							■	■	■	■	■	■	50
	Perform the express evaluation of ECC durability									■	■	■	■	10